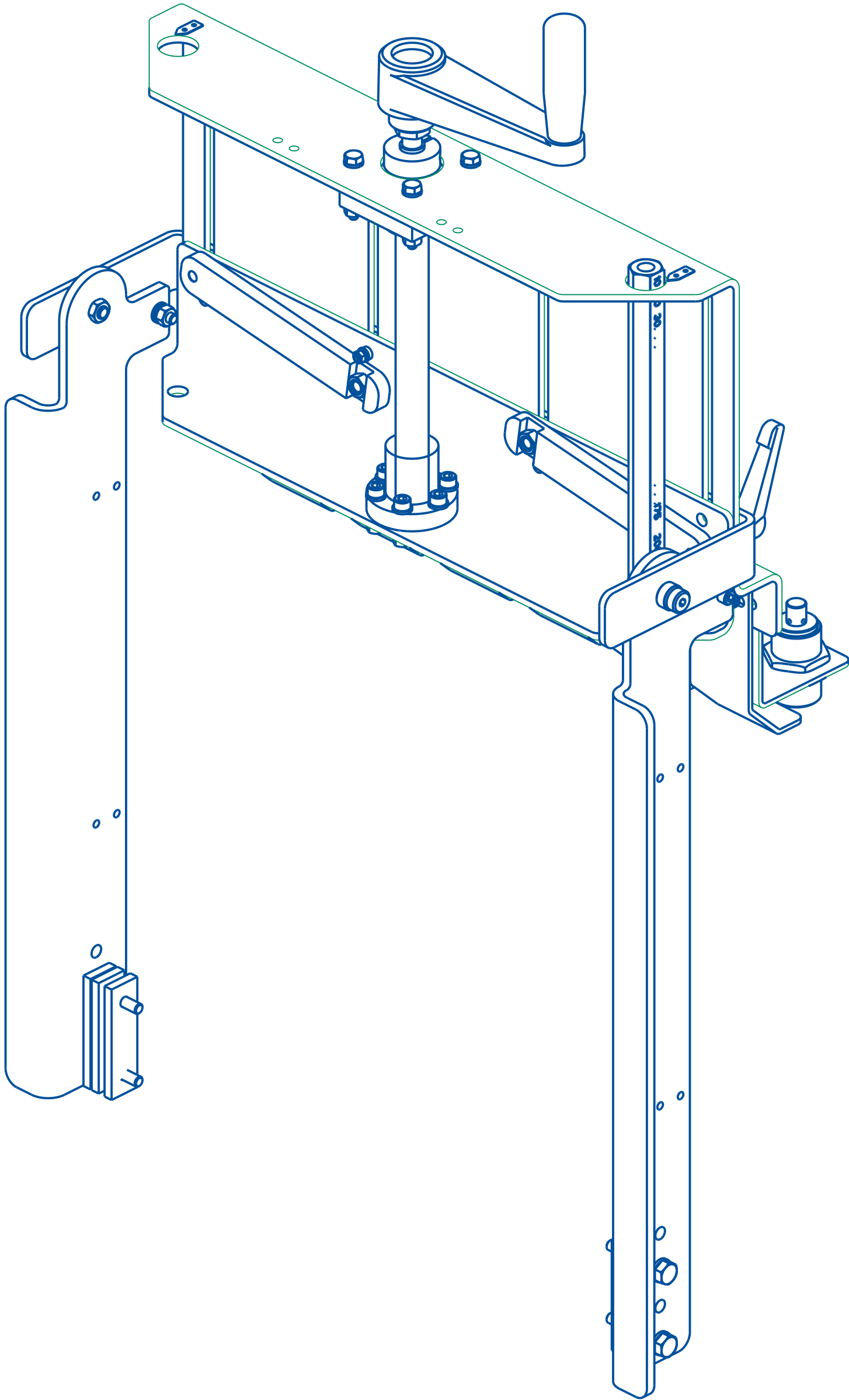
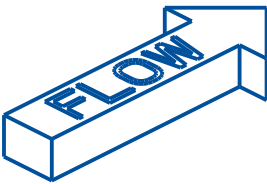
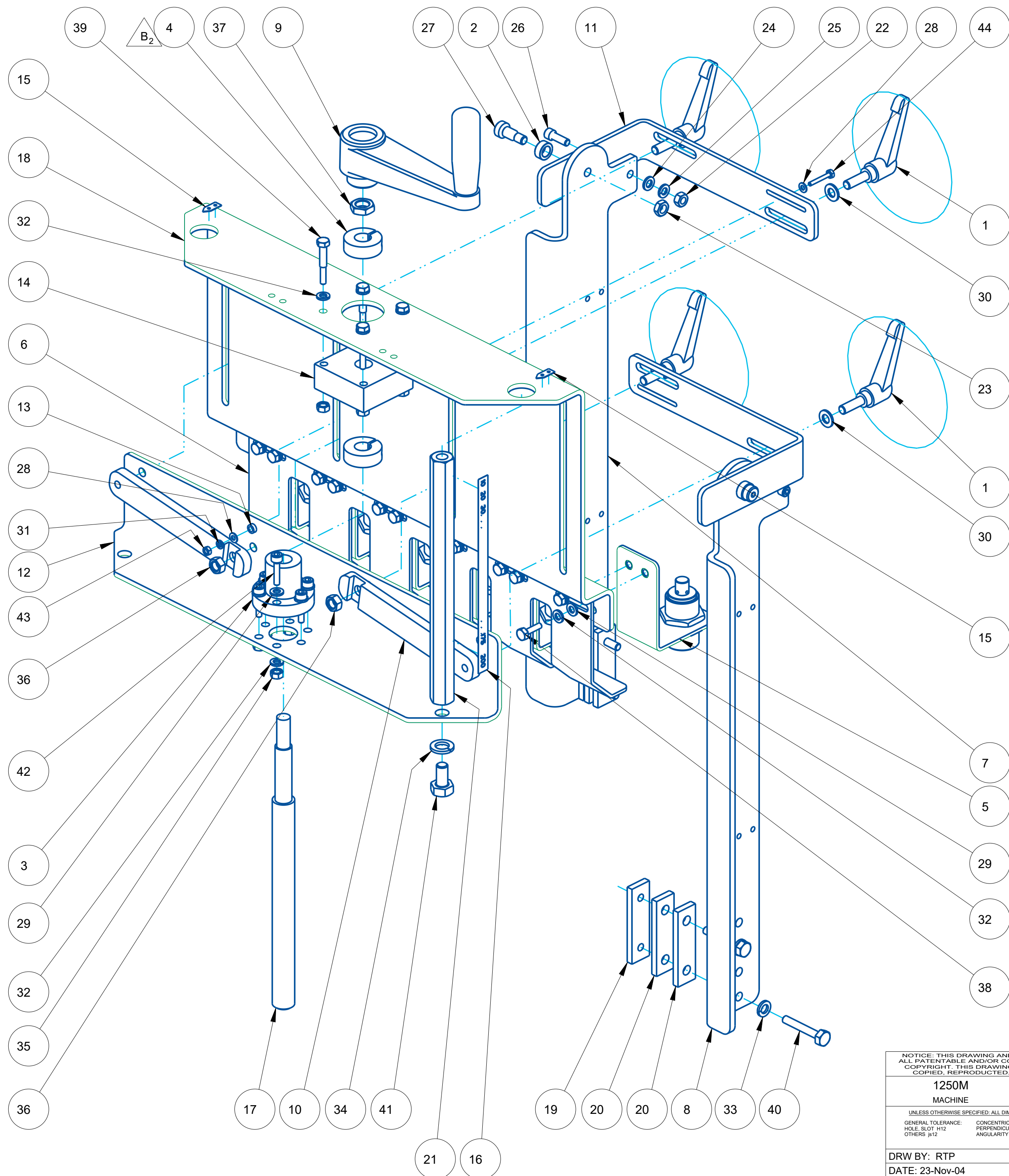




ITEM	QTY	DESCRIPTION	PART NUMBER
1	4	ADJUSTABLE LEVER, M8 X 25	U5000751P
2	2	SPACER, 10 X 16 X 6.6L	U5001097M-0041
3	1	NUT, TR20X4 FLANGED NONMET.	U5001637P
4	2	COLLAR, 15mm CLAMP SS	U5001504P
5	6	ASSY, DOWN CAN SENSOR	U5003054M
6	1	DEFLECTOR, HIGH CAN	U5003056M
7	1	BRKT, DOWN CAN SNSR MOUNT, RH	U5003060M
8	1	BRKT, DOWN CAN SNSR MOUNT, LH	U5003060S
9	1	HAND CRANK, 130mm X M12x1.75	U5003073M
10	2	STRIP NUT, DN PROD SNSR	U5004001M
11	2	HORIZ SPRT BRKT, DN PROD	U5004002M
12	1	BRKT, STATIONARY DOWN PRODUCT	U5004039M
13	1	SAE 841 BRONZE BUSHING	U5004178P
14	1	GUIDE BLOCK	U5008012P
15	2	POINTER, 20mm STEEL	U5008402P
16	1	SCALE, SELF-ADHESIVE PET, 200mm L TO R	U5008841P_CFG200
17	1	SCREW, Tr20x4, DOWN PROD SENSOR	U5009052M
18	1	BRKT, VERT ADJ, DOWN BOTTLE	U5009056M
19	2	STRIP NUT, 2XM8, 51 APART	U5009057M
20	4	STRIP WASHER, 2X9, 51 APART	U5009058M
21	1	HEX BAR STANDOFF, DOUBLE TAP, 250L, M12	U5009059M
22	2	EXP" 1/4-20 UNC ANSI STD HEX NUT (STN STL)	U6000581P_EXP
23	2	EXP" 5/16-18 UNC ANSI STD SS HEX JAM NUT (STN STL)	U6000610P_EXP
24	2	"EXP" 1/4 NARROW WASHER, PLAIN, TYPE B, .25 I.D. (STN STL)	U6000699P_EXP
25	2	EXP" 1/4 ANSI STD HELICAL SPRING LOCK WASHER REG (STN STL)	U6000749P_EXP
26	2	"EXP" SOCKET HEAD CAP SCREW, 1/4-20 UNC x 3/4 LG (STN STL)	U6001964P_EXP
27	2	"EXP" SOCKET HEAD SHOULDER SCREW, 3/8 x 1/2 LG (STN STL)	U6002180P
28	2	M4 FLAT WASHER DIN125A SS	U6002505P_EXP
29	18	M6 FLAT WASHER DIN125A SS	U6002507P_EXP
30	4	M8 FLAT WASHER DIN125A SS	U6002509P_EXP
31	1	M4 STD SPRING LOCK WASHER SS	U6002561P_EXP
32	22	M6 STD SPRING LOCK WASHER SS	U6002563P_EXP
33	4	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
34	1	M12 STD SPRING LOCK WASHER SS	U6002566P_EXP
35	10	HEX NUT, M6X1 SS	U6002617P_EXP
36	2	HEX NUT, M8X1.25 SS	U6002618P_EXP
37	1	EXP" HEX JAM NUT, M12X1.75 (STN STL)	U6002698P_EXP
38	12	SCREW HHCS, M6x20 SS	U6002741P_EXP
39	4	SCREW HHCS, M6x40 SS	U6002745P_EXP
40	4	SCREW HHCS, M8x45 FULLTHRD SS	U6002768P_1_EXP
41	1	SCREW HHCS, M12x20 FULLTHRD SS	U6002802P_EXP
42	6	SCREW SHCS, M6x25 SS	U6003062P_EXP
43	1	HEX NUT, M4X0.7 SS	U6003614P_EXP
44	1	SCREW HHCS, M4x250 FULLTHRD SS	U6003674P_EXP

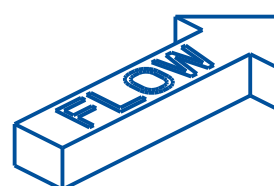


-	--					NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.									
						1250M MACHINE	5011 SERIAL NUMBER	DOWN CAN SENSOR SUB ASSEMBLY	REMARKS						
D	ADDED SHEET 3 WITH RECOMMENDED MOUNTING DIMENSIONS	JWC 4-29-19				UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING GENERAL TOLERANCE: HOLE .SLOT .H12 OTHERS .H12 CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25° BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 ✓(125)				METRIC SEE BOM	MATERIAL: SEE BOM FINISH: N/A				
C	CLEAN UP DRAWING AND EXPLODED VIEWS NO ECN REQUIRED	KJW 1/30/12				DRW BY: RTP				CHK'D :RT				ENGR. BY : RTP	
B	1)RMV ITM 4 (WAS U5001722P) 2)ADD ITM 4; SEE ECN 2336	PNW 5-29-09				DATE: 23-Nov-04				DATE : 01-Dec-04				DATE : 22-Nov-04	
A	1) ADDED ITEMS 36-42 2) REMOVED ITEM 6 PER ECN000921	RTP 12-28-04				TITLE: ASSY, DOWN CAN SENSOR									
REV.	DESCRIPTION	BY DATE	CHK'D DATE	0.375 SCALE	Production LEVEL	C DRW. SIZE	DRW. N°			U5009054M			D REV	N/A VER	1/3 SHEETS

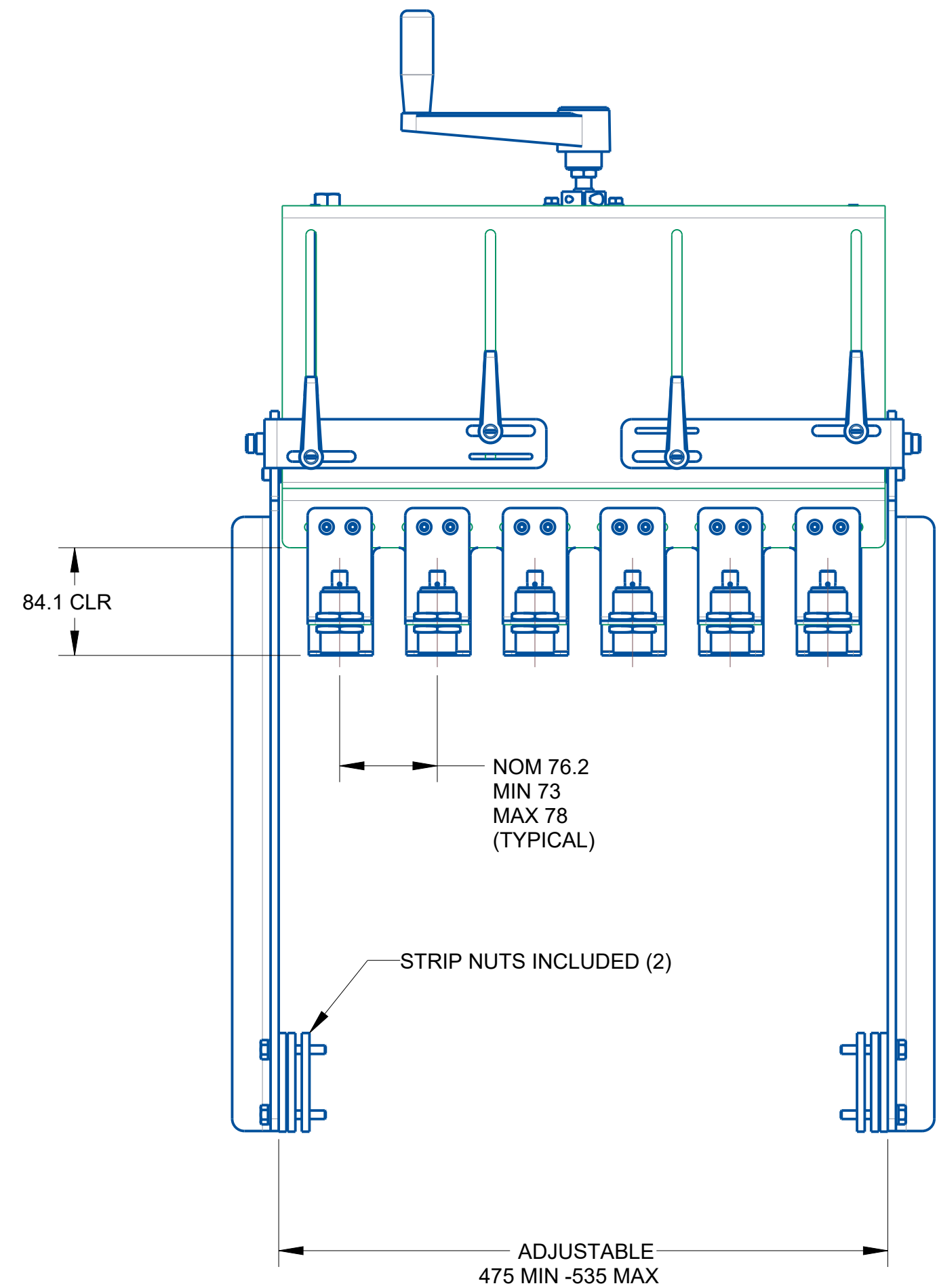
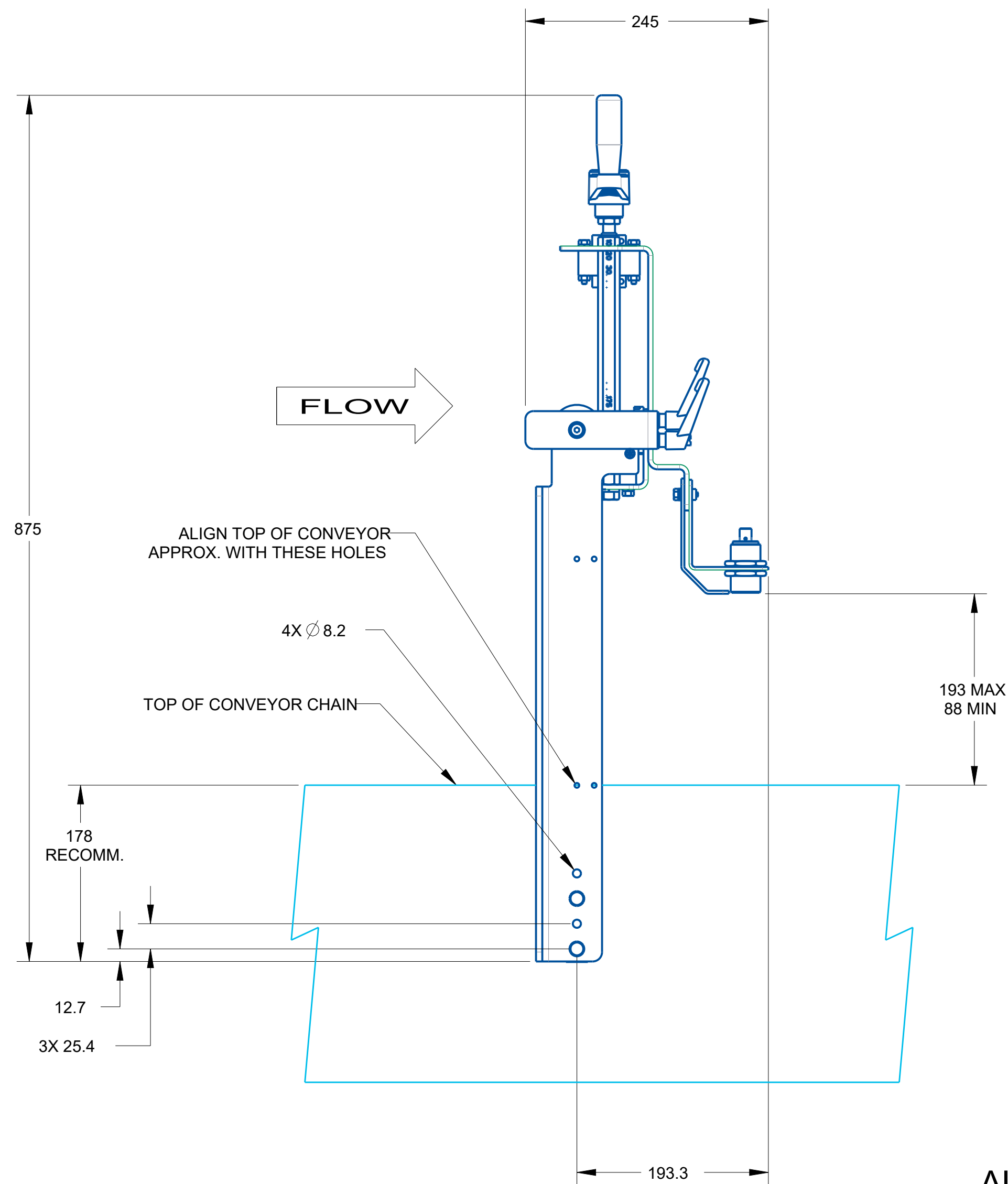


INSTALL JAM NUT (2X)
WITH LOCTITE 242 (BLUE)

ALWAYS ASSEMBLE
ITEMS 16 & 21
ON OPERATOR SIDE



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1250M MACHINE	5011 SERIAL NUMBER	DOWN CAN SENSOR SUB ASSEMBLY	REMARKS
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING		METRIC	MATERIAL: SEE BOM
GENERAL TOLERANCE: ±0.02 HOLE, SLOT H/2 OTHERS ±0.12		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)	FINISH: N/A
DRW BY: RTP		CHK'D :RT	ENGR. BY : RTP
DATE: 23-Nov-04		DATE : 01-Dec-04	DATE : 22-Nov-04
TITLE: ASSY, DOWN CAN SENSOR			MeadWestvaco Packaging Systems Atlanta, Georgia Deols, FRANCE
0.375 SCALE	Production LEVEL	C DRW. SIZE	U5009054M D REV VER
2/3 SHEETS			



ALL DIMENSIONS REFERENCE FOR MOUNTING

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UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING					METRIC 		MATERIAL:		
GENERAL TOLERANCE:		CONCENTRICITY ±0.02		BREAK SHARP CORNERS			FINISH:		
HOLE, SLOT H12		PERPENDICULARITY ±0.02/CM		REMOVE ALL BURRS					
OTHERS ±12		ANGULARITY ±0.25°		FINISHED SURFACES 3.2		✓ (125)			
DRW BY: JWC			CHK'D :			ENGR. BY : PBK			
DATE: Apr-26-19			DATE :			DATE :			
TITLE: ASSY, DOWN CAN SENSOR									
MeadWestvaco Packaging Systems Atlanta, Georgia Deols, FRANCE									
0.250	C	DRW. SIZE	DRW. N°	U5009054M			D	3/3	
SCALE	MATERIAL CODE						REV	VER 1	SHEETS